

JOBBER DRILLS BULK PACK METRIC



measure standard		style	material	
METRIC		JOBBER	HSS TITANIUM NITRIDE	
Drill Dia. mm	Code	OAL mm	FL mm	Pack qty
JOBBER DRILLS GOLD SERIES				
0.3	9LM003	19	4	10
0.4	9LM004	20	5	10
0.5	9LM005	22	6	10
0.58	9LM0058	30	9	10
0.6	9LM006	24	7	10
0.7	9LM007	28	9	10
0.8	9LM008	30	10	10
0.9	9LM009	32	11	10
1.0	9LM010	34	12	10
1.1	9LM011	36	14	10
1.2	9LM012	38	16	10
1.3	9LM013	38	16	10
1.4	9LM014	40	18	10
1.5	9LM015	40	18	10
1.6	9LM016	43	20	10
1.7	9LM017	43	20	10
1.8	9LM018	46	22	10
1.9	9LM019	46	22	10
2.0	9LM020	49	24	10
2.1	9LM021	49	24	10
2.2	9LM022	53	27	10
2.25	9LM0225	53	27	10
2.3	9LM023	53	27	10
2.4	9LM024	57	30	10
2.5	9LM025	57	30	10
2.6	9LM026	57	30	10
2.7	9LM027	61	33	10
2.75	9LM0275	61	33	10
2.8	9LM028	61	33	10
2.9	9LM029	61	33	10
3.0	9LM030	61	36	10
3.0	9LM030L	61	33 Left Flute	10
3.1	9LM031	65	36	10
3.2	9LM032	65	36	10
3.3	9LM033	65	36	10
3.4	9LM034	70	39	10
3.5	9LM035	70	39	10
3.6	9LM036	70	39	10
3.7	9LM037	70	39	10
3.8	9LM038	75	43	10
3.9	9LM039	75	43	10
4.0	9LM040	75	43	10

SUPPLIED IN HANGABLE PLASTIC TUBE

JOBBER DRILLS BULK PACK METRIC



M2 HSS
Fully ground M2 HSS material increases drill life

Titanium Nitride coating reduces heat and increases lubricity for extended life

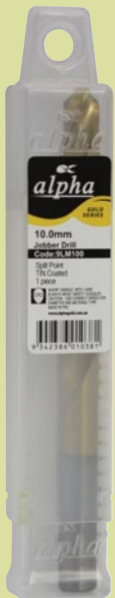
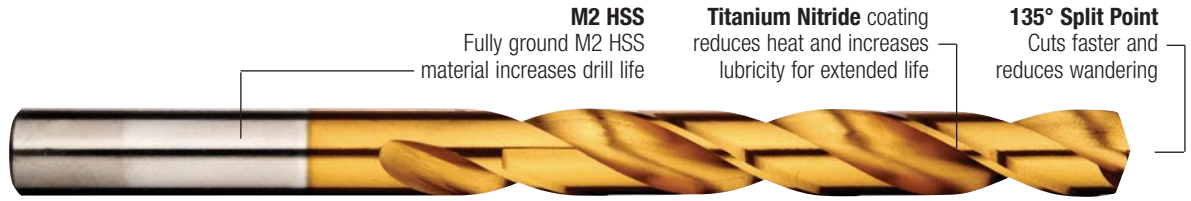
135° Split Point
Cuts faster and reduces wandering

measure standard		style	material	
METRIC		JOBBER	HSS TITANIUM NITRIDE	
Drill Dia.	Code	OAL	FL	Pack
mm		mm	mm	qty
JOBBER DRILLS GOLD SERIES				
4.1	9LM041	75	43	10
4.2	9LM042	75	43	10
4.3	9LM043	80	47	10
4.4	9LM044	80	47	10
4.5	9LM045	80	47	10
4.6	9LM046	80	47	10
4.7	9LM047	80	47	10
4.8	9LM048	86	52	10
4.9	9LM049	86	52	10
5.0	9LM050	86	52	10
5.1	9LM051	86	52	10
5.2	9LM052	86	52	10
5.3	9LM053	86	52	10
5.4	9LM054	93	57	10
5.5	9LM055	93	57	10
5.6	9LM056	93	57	10
5.7	9LM057	93	57	10
5.8	9LM058	93	57	10
5.9	9LM059	93	57	10
6.0	9LM060	93	57	10
6.1	9LM061	101	63	10
6.15	9LM0615	101	63	10
6.2	9LM062	101	63	10
6.3	9LM063	101	63	10
6.4	9LM064	101	63	10
6.5	9LM065	101	63	10
6.6	9LM066	101	63	10
6.7	9LM067	101	63	10
6.8	9LM068	109	69	10
6.9	9LM069	109	69	10
7.0	9LM070	109	69	5
7.1	9LM071	109	69	5
7.2	9LM072	109	69	5
7.3	9LM073	109	69	5
7.4	9LM074	109	69	5
7.5	9LM075	109	69	5
7.6	9LM076	117	75	5
7.7	9LM077	117	75	5
7.8	9LM078	117	75	5



SUPPLIED IN HANGABLE PLASTIC TUBE

JOBBER DRILLS BULKPACK METRIC



measure standard		style	material	
METRIC		JOBBER	HSS TITANIUM NITRIDE	
Drill Dia. mm	Code	OAL mm	FL mm	Pack qty
JOBBER DRILLS GOLD SERIES				
7.9	9LM079	117	75	5
8.0	9LM080	117	75	5
8.1	9LM081	117	75	5
8.2	9LM082	117	75	5
8.3	9LM083	117	75	5
8.4	9LM084	117	75	5
8.5	9LM085	117	75	5
8.6	9LM086	125	81	5
8.7	9LM087	125	81	5
8.8	9LM088	125	81	5
8.9	9LM089	125	81	5
9.0	9LM090	125	81	5
9.1	9LM091	125	81	5
9.2	9LM092	125	81	5
9.3	9LM093	125	81	5
9.4	9LM094	125	81	5
9.5	9LM095	125	81	5
9.6	9LM096	125	81	5
9.7	9LM097	133	87	5
9.8	9LM098	133	87	5
9.9	9LM099	133	87	5
10.0	9LM100	133	87	1
10.1	9LM101	133	87	1
10.2	9LM102	133	87	1
10.3	9LM103	133	87	1
10.4	9LM104	133	87	1
10.5	9LM105	133	87	1
10.6	9LM106	133	87	1
10.7	9LM107	142	94	1
10.8	9LM108	142	94	1
10.9	9LM109	142	94	1
11.0	9LM110	142	94	1
11.1	9LM111	142	94	1
11.2	9LM112	142	94	1
11.3	9LM113	142	94	1
11.4	9LM114	142	94	1
11.5	9LM115	142	94	1
11.6	9LM116	142	94	1
SUPPLIED IN HANGABLE PLASTIC TUBE				



JOBBER DRILLS BULK PACK METRIC



M2 HSS
Fully ground M2 HSS material increases drill life

Titanium Nitride coating
reduces heat and increases lubricity for extended life

135° Split Point
Cuts faster and reduces wandering

measure standard		style	material	
METRIC		JOBBER	HSS TITANIUM NITRIDE	
Drill Dia. mm	Code	OAL mm	FL mm	Pack qty
JOBBER DRILLS GOLD SERIES				
11.7	9LM117	142	94	1
11.8	9LM118	142	94	1
11.9	9LM119	151	101	1
12.0	9LM120	151	101	1
12.1	9LM121	151	101	1
12.2	9LM122	151	101	1
12.3	9LM123	151	101	1
12.4	9LM124	151	101	1
12.5	9LM125	151	101	1
12.6	9LM126	151	101	1
12.7	9LM127	151	101	1
12.8	9LM128	151	101	1
12.9	9LM129	151	101	1
13.0	9LM130	151	101	1
13.5	9LM135	160	101	1



SUPPLIED IN HANGABLE PLASTIC TUBE



135° SPLIT POINT CUTS FASTER AND REDUCES WANDERING

TITANIUM NITRIDE COATING REDUCES HEAT AND INCREASES LUBRICITY FOR EXTENDED LIFE

FULLY GROUND M2 HSS INCREASES DRILL LIFE

JOBBER DRILLS BULK PACK IMPERIAL

M2 HSS
Fully ground M2 HSS material increases drill life

Titanium Nitride coating reduces heat and increases lubricity for extended life

135° Split Point
Cuts faster and reduces wandering



measure standard		style	material			alpha
IMPERIAL		JOBBER	HSS TITANIUM NITRIDE			
Drill Dia.	Code	Drill Dia.	OAL	FL	Pack	
inches		mm	mm	mm	qty	
JOBBER DRILLS GOLD SERIES						
1/64	9LI164	0.40	20	5	10	
1/32	9LI132	0.79	30	10	10	
3/64	9LI364	1.19	44	19	10	
1/16	9LI116	1.59	48	23	10	
5/64	9LI564	1.98	50	25	10	
3/32	9LI332	2.38	54	30	10	
7/64	9LI764	2.78	67	38	10	
1/8	9LI18	3.17	70	42	10	
9/64	9LI964	3.57	73	41	10	
5/32	9LI532	3.97	79	53	10	
11/64	9LI1164	4.37	82	54	10	
3/16	9LI316	4.76	89	59	10	
13/64	9LI1364	5.16	92	62	10	
7/32	9LI732	5.56	95	63	10	
15/64	9LI1564	5.95	98	66	10	
1/4	9LI14	6.35	101	70	10	
17/64	9LI1764	6.75	104	73	10	
9/32	9LI932	7.14	109	75	10	
19/64	9LI1964	7.58	111	78	5	
5/16	9LI516	7.94	114	81	5	
21/64	9LI2164	8.33	117	85	5	
11/32	9LI1132	8.73	121	87	5	
23/64	9LI2364	9.13	124	89	5	
3/8	9LI38	9.53	125	81	5	
25/64	9LI2564	9.92	130	95	5	
13/32	9LI1332	10.32	133	89	1	
27/64	9LI2764	10.72	133	94	1	
7/16	9LI716	11.11	140	103	1	
29/64	9LI2964	11.51	143	106	1	
15/32	9LI1532	11.91	146	110	1	
31/64	9LI3164	12.30	149	111	1	
1/2	9LI12	12.70	152	114	1	

SUPPLIED IN HANGABLE PLASTIC TUBE

JOBBER DRILLS BULK PACK GAUGE

M2 HSS
Fully ground M2 HSS material increases drill life

Titanium Nitride coating
reduces heat and increases lubricity for extended life

135° Split Point
Cuts faster and reduces wandering



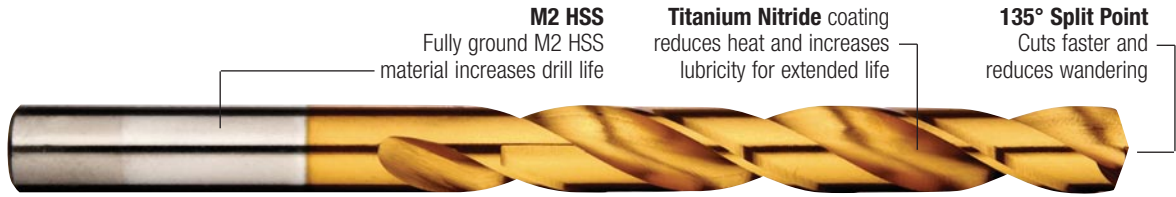
measure standard		style	material			
GAUGE		JOBBER	HSS TITANIUM NITRIDE			
Drill Dia. gauge	Code	Drill Dia. inches	Drill Dia. mm	OAL mm	FL mm	Pack qty
JOBBER DRILLS GAUGE						
41	9LG41	-	2.44	60	36	10
31	9LG31	-	3.05	70	40	10
30	9L30	1/8	3.26	70	42	10
20	9L20	5/32	4.09	80	54	10
11	9L11	3/16	4.85	89	59	10

SUPPLIED IN HANGABLE PLASTIC TUBE



ALPHA OFFERS BULK DRILL MERCHANDISERS - SEE PAGE 30

JOBBER DRILLS CARDED METRIC



measure standard		style	material	
METRIC		JOBBER	HSS TITANIUM NITRIDE	
Dia.	Code		Card	Box
mm			qty	qty
JOBBER DRILLS CARDED				
1.0	C9LM010		2/cd	10
1.5	C9LM015		2/cd	10
2.0	C9LM020		2/cd	10
2.5	C9LM025		2/cd	10
3.0	C9LM030		2/cd	10
3.5	C9LM035		1/cd	10
4.0	C9LM040		1/cd	10
4.5	C9LM045		1/cd	10
5.0	C9LM050		1/cd	10
5.5	C9LM055		1/cd	5
6.0	C9LM060		1/cd	5
6.5	C9LM065		1/cd	5
7.0	C9LM070		1/cd	5
7.5	C9LM075		1/cd	5
8.0	C9LM080		1/cd	5
8.5	C9LM085		1/cd	5
9.0	C9LM090		1/cd	5
9.5	C9LM095		1/cd	5
10.0	C9LM100		1/cd	5
10.5	C9LM105		1/cd	5
10.5	C9LM105R	Reduced shank	1/cd	5
11.0	C9LM110		1/cd	5
11.0	C9LM110R	Reduced shank	1/cd	5
11.5	C9LM115		1/cd	5
11.5	C9LM115R	Reduced shank	1/cd	5
12.0	C9LM120		1/cd	5
12.0	C9LM120R	Reduced shank	1/cd	5
12.5	C9LM125		1/cd	5
12.5	C9LM125R	Reduced shank	1/cd	5
13.0	C9LM130		1/cd	5
13.0	C9LM130R	Reduced shank	1/cd	5

SUPPLIED ON INDIVIDUAL CARD



JOBBER DRILLS CARDED IMPERIAL



M2 HSS
Fully ground M2 HSS material increases drill life

Titanium Nitride coating reduces heat and increases lubricity for extended life

135° Split Point
Cuts faster and reduces wandering

measure standard		style	material		
IMPERIAL		JOBBER	HSS TITANIUM NITRIDE		
Dia.	Code		Drill Dia.	Card	Box
inches			mm	qty	qty
JOBBER DRILLS CARDED					
1/16	C9LI116		1.59	2/cd	10
5/64	C9LI564		1.98	2/cd	10
3/32	C9LI332		2.38	2/cd	10
7/64	C9LI764		2.78	2/cd	10
1/8	C9LI18		3.17	2/cd	10
9/64	C9LI964		3.57	1/cd	10
5/32	C9LI532		3.97	1/cd	10
11/64	C9LI1164		4.37	1/cd	10
3/16	C9LI316		4.76	1/cd	10
13/64	C9LI1364		5.16	1/cd	10
7/32	C9LI732		5.56	1/cd	5
15/64	C9LI1564		5.95	1/cd	5
1/4	C9LI14		6.35	1/cd	5
17/64	C9LI1764		6.75	1/cd	5
9/32	C9LI932		7.14	1/cd	5
19/64	C9LI1964		7.58	1/cd	5
5/16	C9LI516		7.94	1/cd	5
21/64	C9LI2164		8.33	1/cd	5
11/32	C9LI1132		8.73	1/cd	5
23/64	C9LI2364		9.13	1/cd	5
3/8	C9LI38		9.53	1/cd	5
25/64	C9LI2564		9.92	1/cd	5
13/32	C9LI1332		10.32	1/cd	5
13/32	C9LI1332R	Reduced shank	10.32	1/cd	5
27/64	C9LI2764		10.72	1/cd	5
27/64	C9LI2764R	Reduced shank	10.72	1/cd	5
7/16	C9LI716		11.11	1/cd	5
7/16	C9LI716R	Reduced shank	11.11	1/cd	5
29/64	C9LI2964		11.51	1/cd	5
29/64	C9LI2964R	Reduced shank	11.51	1/cd	5
15/32	C9LI1532		11.91	1/cd	5
15/32	C9LI1532R	Reduced shank	11.91	1/cd	5
31/64	C9LI3164		12.30	1/cd	5
31/64	C9LI3164R	Reduced shank	12.30	1/cd	5
1/2	C9LI12		12.70	1/cd	5
1/2	C9LI12R	Reduced shank	12.70	1/cd	5

SUPPLIED ON INDIVIDUAL CARD



COBALT JOBBER DRILLS METRIC



measure standard	style	material	alpha		
METRIC	JOBBER	HSS 8% COBALT			

Drill Dia. mm	Code	OAL mm	FL mm	Pack qty
COBALT JOBBER DRILLS				
1.0	9LM010CO	34	12	1/cd
1.5	9LM015CO	40	18	1/cd
2	9LM020CO	49	24	1/cd
2.5	9LM025CO	57	30	1/cd
3	9LM030CO	61	33	1/cd
3.5	9LM035CO	70	39	1/cd
4	9LM040CO	75	43	1/cd
4.5	9LM045CO	80	47	1/cd
5	9LM050CO	86	52	1/cd
5.5	9LM055CO	93	57	1/cd
5.6	9LM056CO	93	57	1/cd
5.8	9LM058CO	93	57	1/cd
6	9LM060CO	93	57	1/cd
6.5	9LM065CO	102	64	1/cd
7	9LM070CO	109	69	1/cd
7.5	9LM075CO	109	69	1/cd
8	9LM080CO	117	75	1/cd
8.5	9LM085CO	117	75	1/cd
9	9LM090CO	125	81	1/cd
9.5	9LM095CO	125	81	1/cd
10	9LM100CO	133	87	1/cd
10.5	9LM105CO	133	87	1/cd
11	9LM110CO	142	94	1/cd
11.5	9LM115CO	142	94	1/cd
12	9LM120CO	151	101	1/cd
12.5	9LM125CO	151	101	1/cd
13	9LM130CO	151	101	1/cd
17.5	9LM175RCO	156	131	Reduced shank 1/tube



Did you know?
COBALT DRILLS PROVIDE SUPERIOR PERFORMANCE WHEN CUTTING STAINLESS STEEL AND HI-TENSILE STEEL

SUPPLIED ON INDIVIDUAL CARD

measure standard	style	material	alpha		
GAUGE	JOBBER	HSS 8% COBALT			

Drill Dia. gauge	Code	Drill Dia. mm	OAL mm	FL mm	Pack qty
COBALT JOBBER DRILLS - GAUGE					
40	9LG40CO	2.49	56	31	1
30	9LG30CO	3.26	70	42	1
20	9LG20CO	4.09	80	54	1

SUPPLIED ON INDIVIDUAL CARD

COBALT JOBBER DRILLS IMPERIAL



Ideal for Stainless Steel & Hi-Tensile Steel

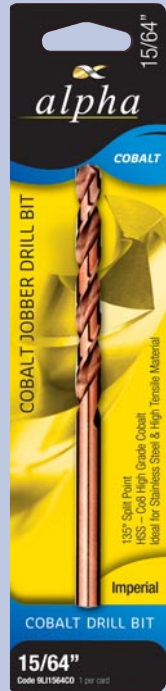
8% Cobalt
Improves heat resistance for increased strength and drill life

135° Split Point
Cuts faster and reduces wandering

measure standard		style	material		
IMPERIAL		JOBBER	HSS 8% COBALT		
Drill Dia.	Code	Drill Dia.	OAL	FL	Pack
inches		mm	mm	mm	qty
COBALT JOBBER DRILLS					
1/16	9LI116CO	1.59	48	23	1
5/64	9LI564CO	1.98	52	27	1
3/32	9LI332CO	2.38	54	30	1
7/64	9LI764CO	2.78	107	74	1
1/8	9LI18CO	3.17	70	42	1
9/64	9LI964CO	3.57	113	81	1
5/32	9LI532CO	3.97	79	53	1
11/64	9LI1164CO	4.37	84	55	1
3/16	9LI316CO	4.76	89	59	1
13/64	9LI1364CO	5.16	95	64	1
7/32	9LI732CO	5.56	97	64	1
15/64	9LI1564CO	5.95	100	67	1
1/4	9LI14CO	6.35	101	70	1
17/64	9LI1764CO	6.75	107	73	1
9/32	9LI932CO	7.14	109	75	1
19/64	9LI1964CO	7.54	114	81	1
5/16	9LI516CO	7.94	114	81	1
21/64	9LI2164CO	8.33	119	84	1
11/32	9LI1132CO	8.73	124	86	1
23/64	9LI2364CO	9.13	126	91	1
3/8	9LI38CO	9.53	125	81	1
25/64	9LI2564CO	9.92	130	95	1
13/32	9LI1332CO	10.32	133	94	1
27/64	9LI2764CO	10.72	133	94	1
7/16	9LI716CO	11.11	140	103	1
29/64	9LI2964CO	11.51	143	106	1
15/32	9LI1532CO	11.91	146	112	1
31/64	9LI3164CO	12.3	149	112	1
1/2	9LI12CO	12.7	152	114	1

SUPPLIED ON INDIVIDUAL CARD

measure standard		style	material		
METRIC / IMPERIAL		JOBBER	HSS 8% COBALT		
Size range	Code	No. of drills	Box Style	Box	
mm				qty	
COBALT JOBBER DRILL SETS					
1.5 - 6.5 Cobalt	SM13CO	13pce	Metal	7	
1.0 - 10.0 Cobalt	SM19CO	19pce	Plastic	7	
1.0 - 13.0 Cobalt	SM25CO	25pce	Plastic	7	
1/16 - 1/2 Cobalt	SI29CO	29pce	Plastic	7	



METRIC & IMPERIAL
COBALT DRILL
MERCHANDISERS
AVAILABLE -
SEE PAGE 30

