



# Scotch-Weld™ 3762 LM Adhesive

## Product Data Sheet

Updated : April 2008  
Supersedes : March 1996

### Product Description

Scotch-Weld Adhesive 3762 LM is a hot melt adhesive with excellent "hot tack" properties.  
This low melt adhesive is applied at only 129°C which bonds heat sensitive substrates such as expanded polystyrene.

### Physical Properties

Not for specification purposes

<b>Base</b>	EVA	
<b>Colour</b>	Light Amber	
<b>Viscosity</b> cP at 121°C <b>1</b>	4000	
<b>Temperature Control Setting</b>	1	
<b>FDA Accepted</b> <b>2</b>	Yes	
<b>Sizes Available</b>	15 x 203 mm for the Scotch-Weld Touch Control Quadrack Applicator. 15 x 48 mm for the Scotch-Weld Touch Control Applicator.	
<b>Shelf Life</b>	12 months from date of despatch by 3M when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity	
<b>1</b> Brookfield Thermosel Viscometer.		
<b>2</b> FDA Reg. 175.105 (adhesives) CFR Title 21.		

### Performance Characteristics

Not for specification purposes

<b>Delivery Rate for 25 x 73 mm slug</b>	N/A	
<b>Ball and Ring Softening Point</b> 3	96 °C	
<b>Heat Resistance</b>	54°C	
<b>Impact Resistance</b>	10 in/lbs at -18°C 13 in/lbs at 22°C	

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<b>Peel Strength at 22°C</b> 4	10 N/10mm	
<b>Shear Strength at 22°C</b> 5	3.3 MPa	
<b>Tensile Strength at 22°C</b>	4.1 MPa	
<b>Elongation</b>	300 %	
<b>Bonding Range 3mm bead</b> 6	25 seconds	
<b>3</b> ASTM E-28-6-7. <b>4</b> On Canvas. <b>5</b> On Douglas Fir. <b>6</b> 3mm semi circular bead, Douglas Fir to Douglas Fir.		

### Health and Safety Information

Hot adhesive vapours may irritate eyes and respiratory system. Do not touch hot extruded adhesive or applicator tip. Avoid prolonged breathing of vapours. Avoid eye exposure to heated product vapours. In case of skin contact with hot adhesive, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove adhesive, have burn treated by a doctor.

For further health and safety information, please contact the 3M Toxicology Department in Bracknell on (0344) 858000.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.



### Industrial Adhesives & Tapes Division

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3M United Kingdom PLC  
 3M House,  
 28 Great Jackson Street,  
 Manchester,  
 M15 4PA

Product Information :  
 Tel 0870 60 800 50  
 Fax 0870 60 700 99

3M Ireland  
 3M House, Adelphi Centre,  
 Upper Georges Street,  
 Dun Laoghaire, Co. Dublin,  
 Ireland

Customer Service :  
 Tel (01) 280 3555  
 Fax (01) 280 3509

